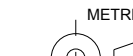


ITEM	QTY	DESCRIPTION	PART NUMBER
2	4	SIDE DETENT PIN	U5008440M
3	1	MOUNTING BLOCK, SIDE DETENT	U5008441M
4	1	MOUNTING BLOCK, SIDE DETENT	U5008441S
5	2	6mm TUBING Y CONNECTOR	U5008442P
6	4	SCREW FHCS, M5x20 SS	U6002925P_EXP
7	4	ELBOW, M5 x 6 DIA	U5016568P
8	4	PIN CYLINDER, SMC	U5001813P_CFG1



NOTE:
1. USE BLUE LOC-TITE (242) ON ALL FASTENERS
2. USE RED LOC-TITE (271) TO ATTACH ITEM 1
ITEM 2 PRIOR TO INSTALLATION INTO ITEM 3 OR 4

				NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.																																																											
				1250M MACHINE			5037 SERIAL NUMBER			MAGAZINE SUB ASSEMBLY			Z99 REMARKS																																																		
				UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING																																																											
				GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS μ 12			CONCENTRICITY $\pm$ 0.02 PERPENDICULARITY $\pm$ 0.02/CM ANGULARITY $\pm$ 0.25°			BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$			METRIC  MATERIAL: SEE BOM FINISH: -																																																		
-				DRW BY: PNW						CHK'D :						ENGR. BY : PNW																																															
-				DATE: 10-Nov-06						DATE :						DATE : 10-Nov-06																																															
-				TITLE: ASSY, SIDE DETENTS, 2x2																																																											
A				ADD ITEM 7 SEE ECN 2464						MeadWestvaco												Packaging Systems Atlanta, Georgia Deols, FRANCE																																									
				PNW																																																											
				4-16-10																																																											
				BY						CHK'D																																																					
				DATE						DATE																																																					
				SCALE						1/2						C						DRW. SIZE						DRW. N°						U5009101M						A						REV						1/1						SHEETS					
REV.				DESCRIPTION																																																											